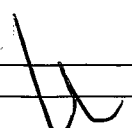
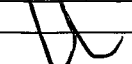


Date: Friday, 24/08/2007 7:42:59 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D3283-1
Job Number	: 34264		
Estimate Number	: 10804		
P.O. Number	: N/A	Part Number	: D32831
This Issue	: 24/08/2007 S.O. No. : N/A	Drawing Number	: REWORK
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: 00015	Material	: N/A
Written By	: 	Due Date	: 31/08/2007
Checked & Approved By	: 	Qty:	10 Um: Each
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------


1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

PULL FROM STK:

10 X D3283-1 B 33717

 7-8-24

2.0	D32831	Doubler
-----	--------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)  
 Doubler

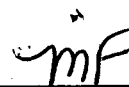
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
-----	-------------	-------------------------------



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

REWORK -  
 -REDRILL HOLES TO CORRECT DIAMETER 0.129  
 PER DRWG D3283 REV.D


-DEBURR

 07-08-24.

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

 07-08-24.

Date: Friday, 24/08/2007 7:42:59 AM  
User: Linda Lacelle

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3283-1

Job Number: 34264

Part Number: D32831

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

MA 07-08-24

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

RE-ALODINE

07-08-24

(10)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-08-24 (11)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

07-08-24 LG

RE-STOCK USING NEW B/N

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07-08-24 (10)

Job Completion



07-08-24

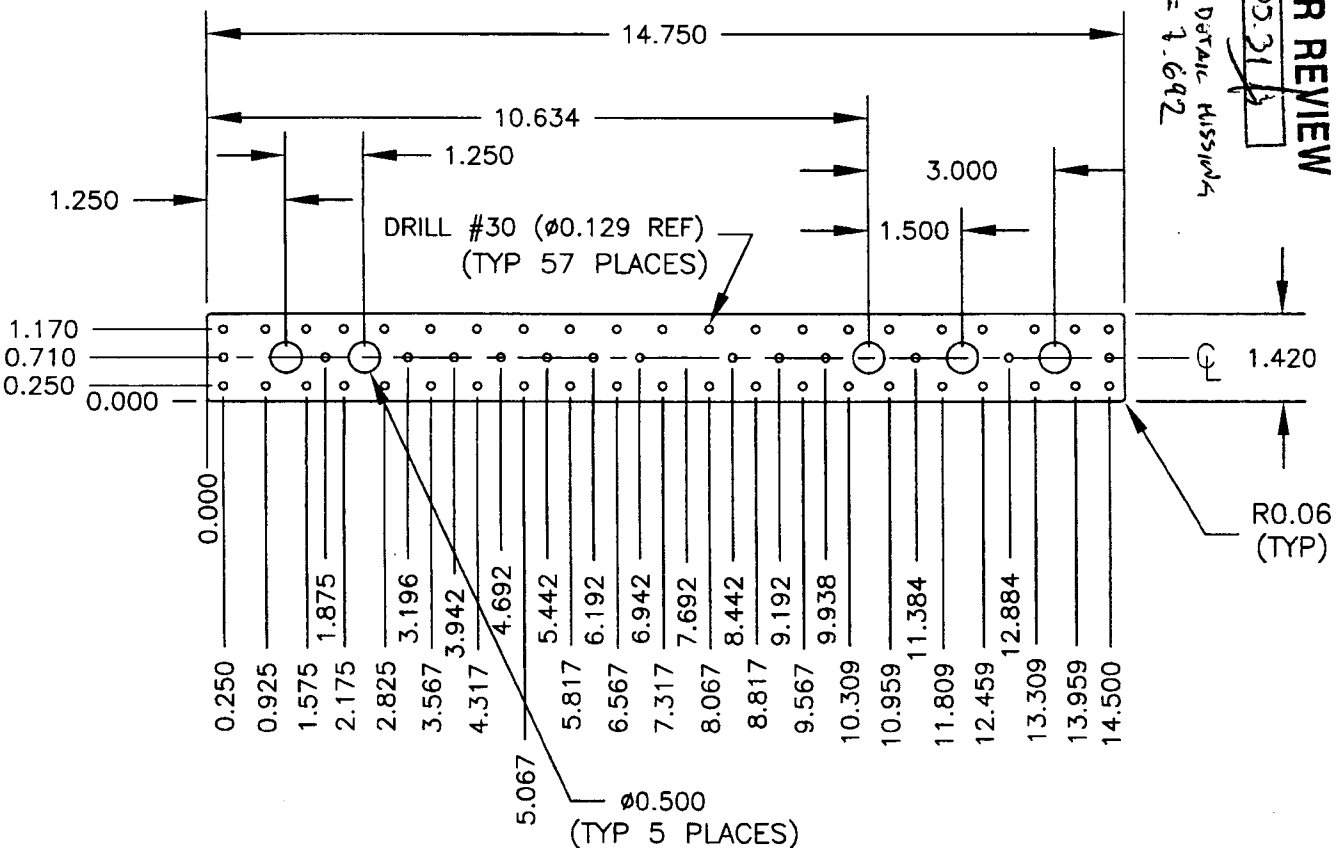
**DART**

DESIGN	CP	DRAWN BY	CP	<b>DART AEROSPACE USA, INC.</b>
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	PORT HADLOCK, WA
DATE	05.08.09	DRAWING NO.	D3283	REV. D
		TITLE	DOUBLER	SHEET 1 OF 2
				SCALE
				1:3
A		04.05.06	NEW ISSUE	
B		04.08.09	10.882 WAS 11.502	
C		05.03.16	CHANGE HOLE PATTERN FOR -1	
D		05.08.09	REDESIGN	

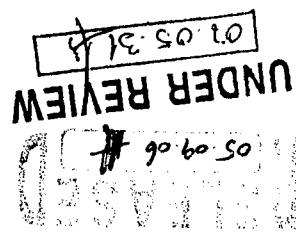
**UNDER REVIEW**

04.03.21

Hole Detail Missing  
@ X=3.692



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- 1) MATERIAL: 6061-T6, 0.080 THICK (QQ-A-250/11, REF DART SPEC. M6061T6S.080)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES

**DART**